

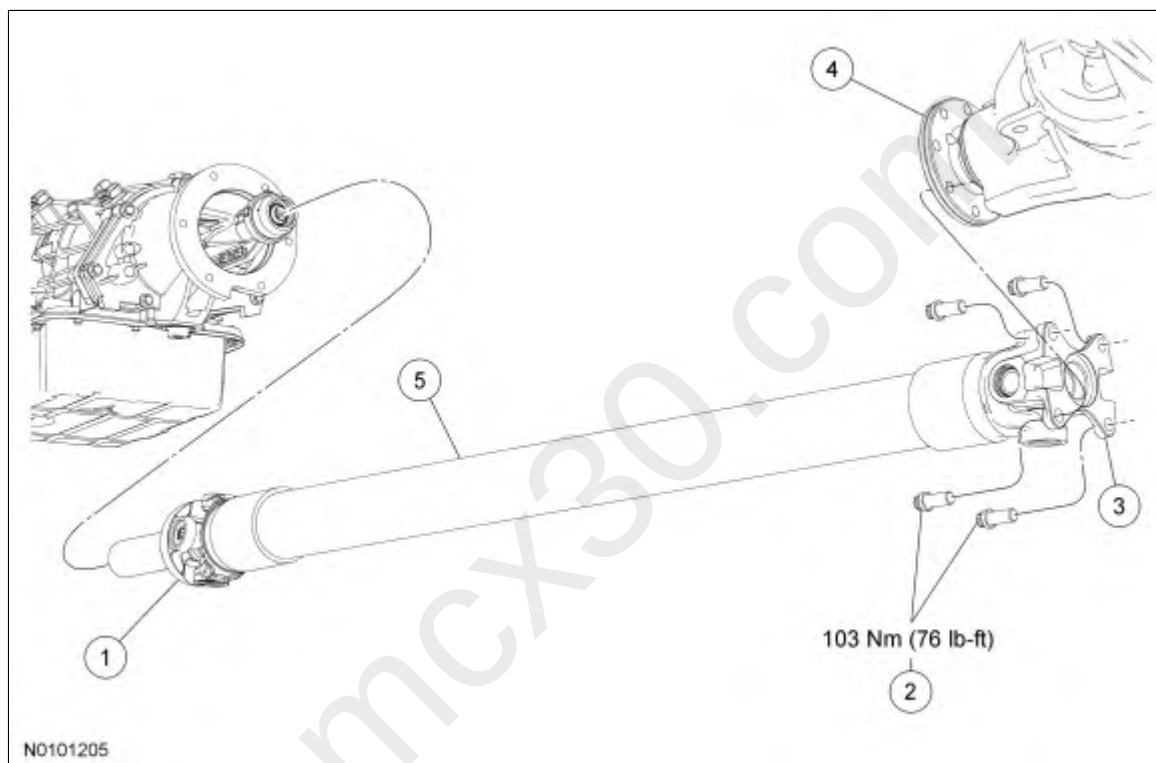
SECTION 205-01: Driveshaft
REMOVAL AND INSTALLATION

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Driveshaft — Rear, One-Piece

Material

Item	Specification
Threadlock and Sealer TA-25	WSK-M2G351-A5



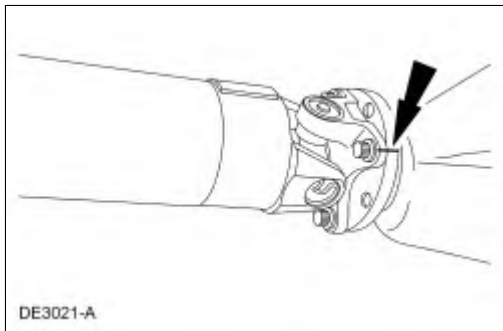
Item	Part Number	Description
1	4841	Driveshaft slip yoke
2	N800594	Driveshaft flange-to-pinion bolts (4 required)
3	4782	Rear driveshaft flange
4	4851	Pinion flange
5	4602	Driveshaft assembly

Removal and Installation

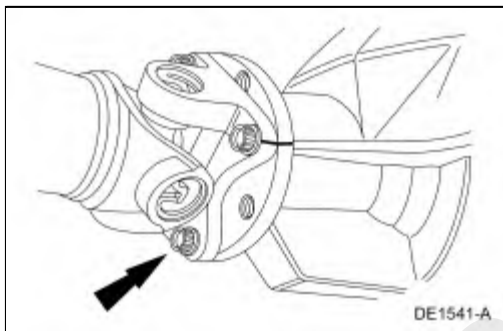
NOTE: For automatic transmissions, when installing a new driveshaft, match the yellow dots on the driveshaft to the yellow dots on the pinion flange and the output shaft to maintain balance during installation.

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to [Section 100-02](#).

2. Index-mark the driveshaft flange to the pinion flange and the driveshaft flange to the transmission flange to maintain alignment during installation.

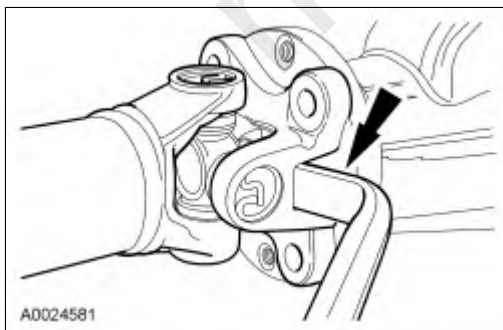


3. Remove and discard the 4 driveshaft flange bolts.
 - To install, tighten the 4 new bolts to 103 Nm (76 lb-ft).



4. **NOTICE:** The driveshaft flange fits tightly on the flange pilot. Never hammer on the driveshaft or any of its components to disconnect the driveshaft flange from the flange pilot. Pry only in the area shown with a suitable tool to disconnect the driveshaft flange from the flange pilot or damage to the driveshaft flange can occur.

Using a suitable tool as shown, disconnect the driveshaft flange from the flange pilot and remove the driveshaft.



5. **NOTICE:** The driveshaft flange fits tightly on the pinion flange pilots. To make sure that the driveshaft flanges seat squarely on the pinion flange pilots, tighten the driveshaft flange bolts evenly in a cross pattern or damage to the flanges can occur.

NOTE: If new bolts are not available, coat the threads of the original driveshaft flange bolts with threadlock and sealer.

NOTE: Align the index marks made during removal.

To install, reverse the removal procedure.

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